



Dart Aerospace Ltd.
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004465

K10004

Job Sheet 179522



Part No: K10004

Job Qty: 2 ea

Part Name: Heavy Duty Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP : D 05.07.22 Reformat; Added D3428-3 per CHG003 KJ/JLM IPP Rev:E 08-09-29 revD as per dwg DD verified by: IPP Rev:F chg005 DD 10.06.03 verf:JLM IPP REV:G 13.08.21 REMOVED D3428-3 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		JUL 17 2018
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6	810Z July 17 2018
105	Packaging	2 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-5	6	JUL 26 2018
110	QC	2 pcs	7/27/18	7/27/18	0.00	0.00	QC4	9-89	5MB SRB
115	DC	2 pcs	7/27/18	7/27/18	0.00	0.00	DC		JUL 31 2018
120	Packaging	2 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-2		5MB JAB
130	QC21-FG	2 Ea	7/27/18	7/27/18	0.00	0.00	QC21		JUL 31 2018

Part Op 115 - Photocopy bluefile for K10004, D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004
Descriptions: CHG005

120 - Location : FG129

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	32 Ea (16 ea)	90-Start up Operation	50539 44
AN5-15A	Bolt	64 Ea (32 ea)	90-Start up Operation	50539 43 x 14 50563 45 x 50
AN5-36A	Bolt	4 Ea (2 ea)	90-Start up Operation	50686 56
AN5-42A	Bolt	4 Ea (2 ea)	90-Start up Operation	LM138607
AN5-43A	Bolt	4 Ea (2 ea)	90-Start up Operation	50622 94
AN5-45A	Bolt	4 Ea (2 ea)	90-Start up Operation	5054120 x 2 50726 97 x 2
D2570	Bushing	64 Ea (32 ea)	90-Start up Operation	50816 58
D3407-041	Tow Ring	4 Ea (2 ea)	90-Start up Operation	50802 52
D3417-5	Washer	8 Ea (4 ea)	90-Start up Operation	50777 70
D3456-1	Washer	4 Ea (2 ea)	90-Start up Operation	50793 35
D5951	Saddle	4 Ea (2 ea)	90-Start up Operation	5052488 x 1 5011920 x 3
D5953	Saddle	4 Ea (2 ea)	90-Start up Operation	5055148 x 1 (x3)
D5955	Saddle	4 Ea (2 ea)	90-Start up Operation	5011570
D5957	Saddle	4 Ea (2 ea)	90-Start up Operation	5091232 x 1 50108 7
MS21042L4	Nut	32 Ea (16 ea)	90-Start up Operation	50893 65
MS21042L5	Nut	80 Ea (40 ea)	90-Start up Operation	50581 78
MS21043-4	Nut	4 Ea (2 ea)	90-Start up Operation	50622 96
NAS1149D0563J	Washer	160 Ea (80 ea)	90-Start up Operation	50686 62
D205-641-011	Ground Handling Lugs	4 Ea (2 ea)	105-Packaging	50927 72

Work Order update only

MRB (QS1042) Approval

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	32	142	0
	AN5-15A	64	121	0
	AN5-36A	4	234	0
	AN5-42A	4	8	0
	AN5-43A	4	48	0
	AN5-45A	4	44	0
	D2570	64	371	0
	D3407-041	4	24	0
	D3417-5	8	23	0
	D3456-1	4	312	0
	D5951	4	1	0
	D5953	4	1	0
	D5955	4	0	0
	D5957	4	0	0
	MS21042L4	32	2,313	0
	MS21042L5	80	563	0
	MS21043-4	4	597	0
	NAS1149D0563J	160	1,939	0
	D205-641-011	4	2	0
105-Packaging				
Part Specifications				
Specifications could not be found.				

Plex 6/20/18 8:06 AM dart.lacelle.linda

REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015
BELL 204	D205-594-021 D205-594-023

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015 D205-594-021 D205-594-023
D205-641-011	2	2	2
D2570	32	32	32
D3407-041	2	2	2
D3417-5	4	4	4
D3428-3*	1	N/A	1
D3456-1	2	2	2
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
MS21042-4 (OR L4)	16	16	16
MS21042-5 (OR L5)	40	40	40
MS21043-4	2	2	2

*REQUIRED WITH D205-594-011/-013 INSTALLATIONS ON 214 AIRCRAFT ONLY

E	D3407-041 WAS D3407-045; REMOVE D3812-1; REASON: TOW RING IS CHANGED ON D205-634-011/ D204-635-011 SKIDTUBES @ CHG 007 AND D205-634-015 SKIDTUBES @ CHG 006. SEE DSI 9417/9418 @ REV. B	PH	09.01.28
D	D3407-045 WAS D2707-041; D3456-1 WAS AN970-4; MS21043-4 REPLACES MS21042-4 (QTY 2); ADD D3417-5 AND D3812-1; ADD REFERENCE TO D205-594-021/-023	PH	08.09.11
C	ADD D3428-3 PLACARD	PH	05.07.22
B	ADD D2707-041 OPTION	DS	00.11.22
A	NEW ISSUE	DS	00.06.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		K10004	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.	SADDLE KIT	NTS	
DATE	09.01.28	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

Part Number K10004
Description SADDLE KIT

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